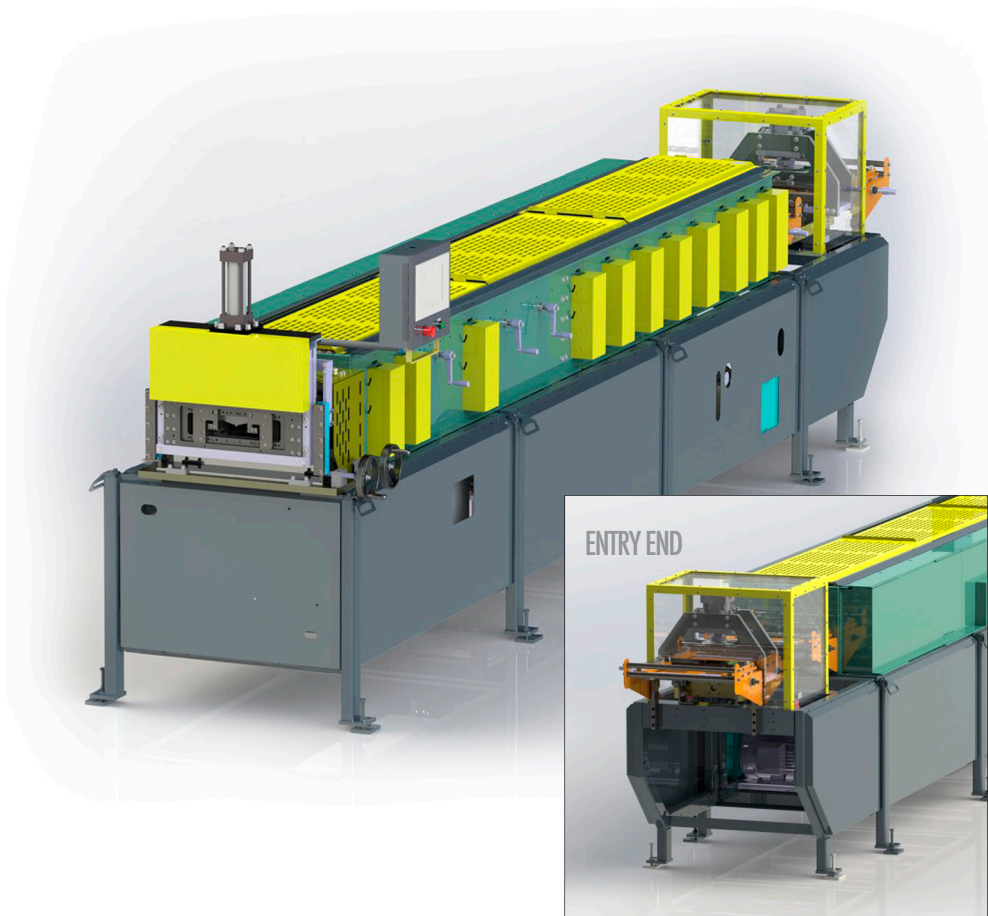


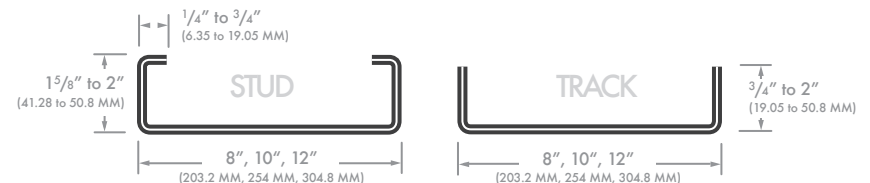
WALL, ROOF & FLOOR **STEEL STUD & TRACK ROLLFORMERS**

PS1200



Jobsite manufactures the PS1200 in-plant machine for roll forming steel studs and track used in floor, wall, and truss framing. This machine can form studs or track from 8" to 12" with 26 to 14 gauge steel.

- **Produce at 75 feet per minute, this is the fastest machine on the market**
- **The complete machine, including the punch, is servo driven, allowing precision accuracy and control, reduces equipment maintenance and increase the life of the machine**
- **Each machine is built with parts engineered and manufactured with the highest standard of quality. This assures reliability and consistency of roll formed products throughout the long life of the machines**





PS1200 STEEL STUD & TRACK ROLLFORMERS

STANDARD FEATURES

- Bosch Controls and Drive for accuracy and a history of excellent reliability
- Servo Driven punch provides close tolerance accuracy and none stop punching for increased production, with interchangeable tooling for different hole sizes and shapes. Maximum size is 11/2" X 31/2 " obround
- Includes 3 Stud and Track kits: 8" (203.2mm), 10" (254mm), 12" (304MM0 sizes
- Hydraulic shear with quick change dies
- Nitride Hardened rollers designed for long life for running galvanized steel
- Material Oiler/Mister to aid in keeping the rollers clean when running galvanized material

- Internet Connectable Diagnostics available to aid in trouble shooting
- Safety interlocks on all sliding covers
- Emergency stop buttons on both ends of the machine
- 24 Month Limited Warranty on Jobsite Manufactured Parts, excluding wearable parts, (urethane rollers, shear parts) and Manufactures Warranty on purchased parts

OPTIONS

- Additional stud and track kits
- Dual Reel Decoiler
- Ink Marking System

SPECIFICATIONS

- Length: 245" (6.22m)
- Width: 44" (1.12m)
- Height: 65" (1.65m)
- Weight: 6200lbs (2812kg)
- Equipment Power Requirement: 380/460V, 3ph/50/60Hz, 30 Amp
- Main Servo Drive: 203.5 in lbs/ 23.0 NM continuous torque (x3 peak)
- Punch Servo Drive: 70.8 in lbs/8.0 NM continuous torque (x3 peak)

STUD & TRACK MACHINES COMPARED	STANDARD PROFILE SIZES FORMED												STEEL THICKNESS						SPEED feet/ hour meter/ hour	
	WEB	WEB	WEB	WEB	WEB	WEB	WEB	FLANGE	FLANGE	FLANGE	LIP MAX	LIP MAX	26 gauge	24 gauge	22 gauge	20 gauge	18 gauge	16 gauge		14 gauge
	2 1/2"	3 5/8"	5 1/2"	6"	8"	10"	12"	1 1/4"	1 5/8"	2"	1/2"	3/4"	0.551 mm	0.701 mm	0.853 mm	1.006 mm	1.311 mm	1.613 mm		1.994 mm
PS1200					●	●	●		●	●	●	●		●	●	●	●	●	●	4500F 1371M